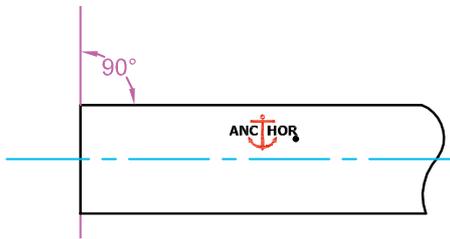


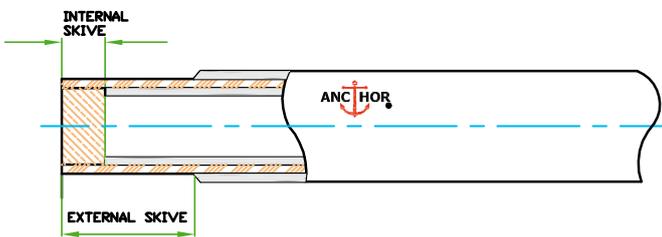
01 Hose cutting



Pic. 1

The hose end has to be cut squarely, check that the hose wire does not show any deformation and interference with the liner and hose cover. To avoid wire deformation the blade has to be periodically sharpened.

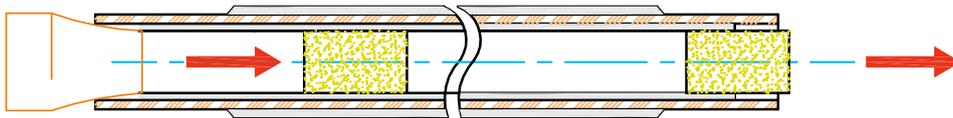
02 Internal and External skiving



Pic. 2

Remove the cover until reaching the wire as indicated in the crimping data table and check the conformity. Remove the inner tube until reaching the wire as indicated in the crimping data table and check the conformity.

03 Hose cleaning

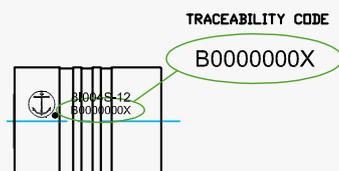


Pic. 3

To remove internal impurities clean the entire hose length before inserting the couplings. The level of internal assembly cleanliness must be prior defined between seller and customer. Pic 3 shows a foam projectile being pushed through a hose in order to remove contaminants that can damage hydraulic system components.

Coupling identification and check

Be sure that the coupling to be used for the assembly corresponds to CFS's indications.



Ferrule code example

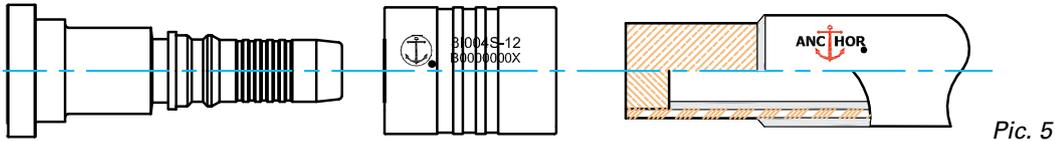
Pic. 4

Note of the traceability code marked on ferrule under the part number code. In case of a claim it will be requested by CFS Customer Service.

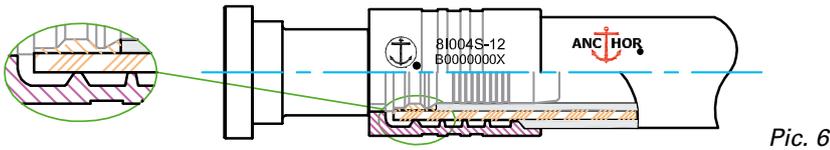


Crimping chart is available on the web site for registered users only
To obtain your **personal userID** e **password**, please contact our **Administrative Office**
viale Famagosta, 75 - 20142 Milano (Italy) +39 02 92392 611 | info@anchorfluidsystems.com

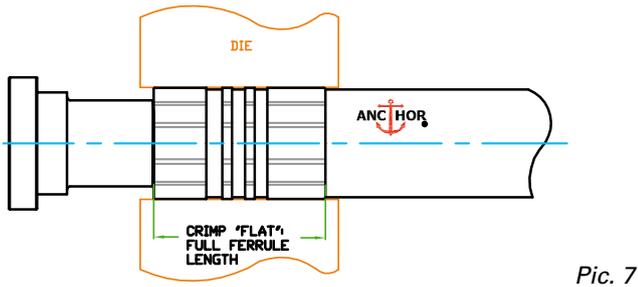
04 Coupling insertion



For easier insertion it is possible to apply W10 hydraulic oil to the stem.

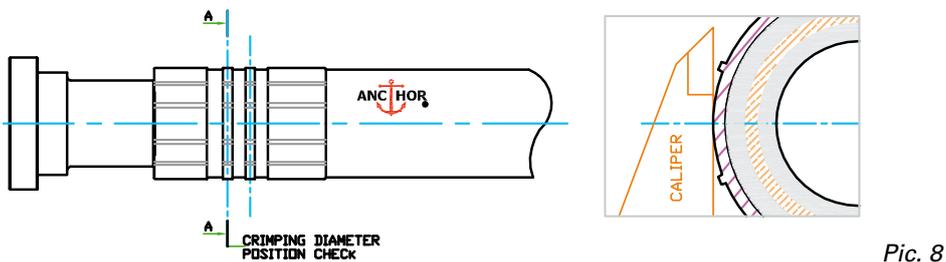


05 Crimping



Place the coupling / ferrule between the dies as shown on Pic.7 and complete the crimping phase. For all spiral hose the crimping style is full ferrule length: "FLAT".

06 Crimp dimension check



Check the crimp diameter as indicated on the above picture.