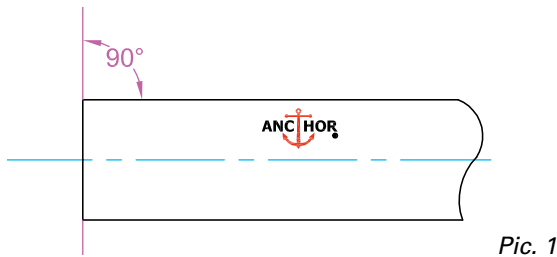
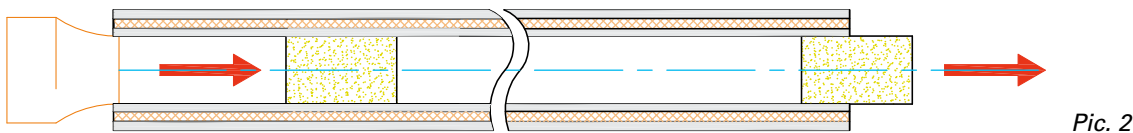


## 01 Hose cutting



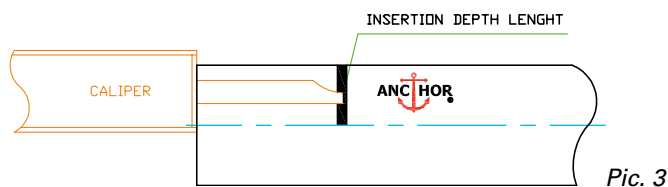
The hose end has to be cut squarely, check that the hose wire does not show any deformation and interference with the liner and hose cover. To avoid wire deformation the blade has to be periodically sharpened.

## 02 Hose cleaning



To remove internal impurities clean the entire hose length before inserting the couplings. Pic 2 shows a foam projectile being pushed through the hose in order to remove contaminants that can damage hydraulic system components.

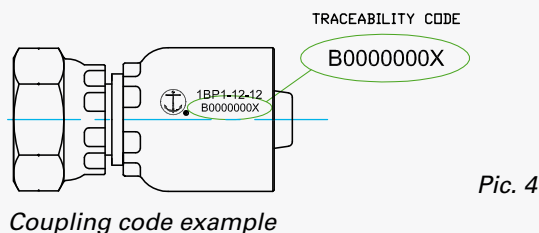
## 03 Insertion depth length



Mark on the hose the correct insertion depth length as specified on the crimping table.

## Coupling identification and check

Be sure that the coupling to be used for the assembly corresponds to CFS's indications.

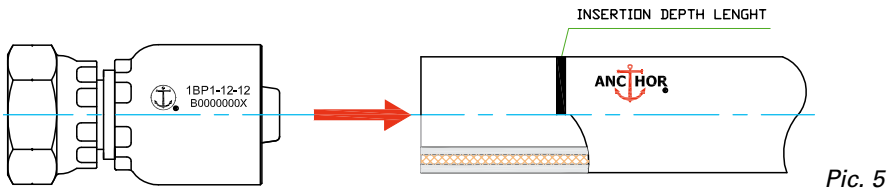


Note of the traceability code marked on ferrule under the part number code. In case of a claim it will be requested by CFS Customer Service.

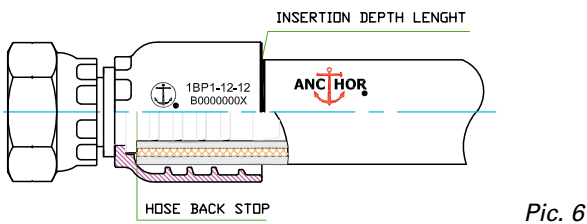


Crimping chart is available on the web site for registered users only  
To obtain your **personal userID** e **password**, please contact our **Administrative Office**  
viale Famagosta, 75 - 20142 Milano (Italy) +39 02 92392 611 | info@anchorfluidsystems.com

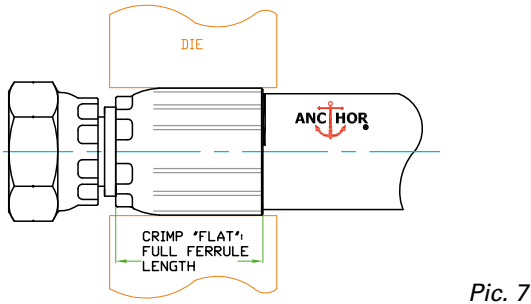
## 04 Coupling insertion



For easier insertion it is possible to apply W10 hydraulic oil to the stem.

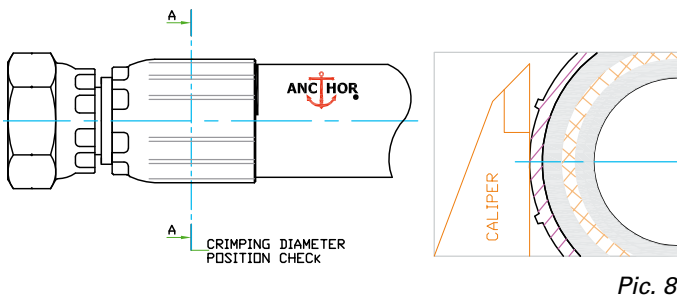


## 05 Crimping



Place the coupling / ferrule between the dies as shown on Pic.7 and complete the crimping phase.

## 06 Crimp dimension check



Check the crimp diameter as as shown on Pic 8.